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## Wholly computer control extrusions/wire and cable machine



### Specifications

wholly computer control extrusions/cable making machine;  
suitable PVC, PE etc plastic extrusions.

**wholly computer control extrusions/wire and cable machine ;**

### Detailed Product Description

It's composed of pay-off machine, straightening part, mainframe, main control cabinet, printer, water trough, accumulator machine, haul-off machine, take-up machines and so on. Optional single-head/double-head/active type pay-off/PLC computer all-process control/laser diameter gauge, copper pre-heater. Pls check the below construction:

### Main mechanical properties:

Pay-off ltype: Single axis way;  
Pay-off spool: PN400-630mm;  
Screw diameter: 65mm;  
Screw L/D ratio: 25:1BM;  
Extrusions output: 120kg/hr;  
Main motor power: 25HP;

Wire diameter specification: 0.8-10mm;  
 Accumulator length:250m;  
 Capstan power:5HP;  
 Output wire speed:MAX500m/min;  
 Take-up type:axis/bunched;  
 Take-up axis:PN500-630;  
 Take-up power:4HP;

Model	Pay-off type	Pay-off spool	Screw diameter	Screw L/D ratio	Extrusion output	Main motor power	Wire diameter specification	Accumulator length	Capstan power	Outlet wire speed	Take-up type	Take-up axis	Take-up power	
LD-35		PN300-500mm	φ35mm	25:1BM	25kg/hr	10HP	φ0.4-2.5mm	250mm	5HP	Max500 m/min	double axis	PN300-400	3HP	
LD-45		PN300-500mm	φ45mm	25:1BM	50kg/hr	15HP	φ0.6-3.0mm	250mm	5HP	Max500 m/min	double axis	PN300-400	3HP	
LD-65		PN400-630mm	φ65mm	25:1BM	120kg/hr	25HP	φ0.8-10mm	250mm	5HP	Max500 m/min	bunch equipment	PN500-630	4HP	
LD-70		PN400-630mm	φ70mm	25:1BM	130kg/hr	30HP	φ1.5-12mm	200mm	5HP	Max500 m/min		PN500-630	4HP	
LD-80		Double axis pay-off	PN400-630mm	φ80mm	25:1BM	200kg/hr	40HP	φ2-20mm	200mm	7.5HP		Max500 m/min	PN500-630	5HP
LD-90		Max axis pay-off	PN400-800mm	φ90mm	25:1BM	250kg/hr	50HP	φ3-25mm	200mm	7.5HP		Max500 m/min	PN500-630	5HP

Price:

LD- 35: 24,48,000/-  
 LD- 45: 36,72,000/-  
 LD- 65: 42,84,000/-  
 LD- 80: 48,96,000/-