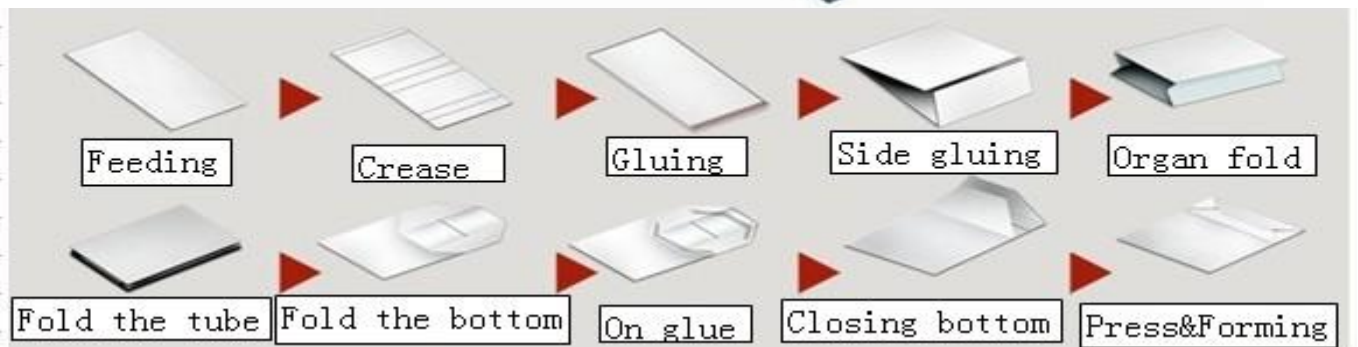


Full Automatic Square Bottom Handle Paper Bag Making Machine with Seven Servo Motors System



Specifications

1. Full automatic paper bag making machine/
2. The finishing products are handle bags.
3. All steps are completed in one line.

Auto Roll Feeding Square Bottom Handle Paper Bag Making Machine with Seven Servo Motors System

1. This machine is designed for handle square bottom paper bag production.
2. The handle forming section forms the twisted core and paper strip in roll into handles, these handles are transferred to handle application section.
3. Handle application section perforates the blank or printed paper web, applies glue, impresses the handle to paper web.
4. With handles attached, the paper web is fed into the main machine for side glue application, tube forming, cut-off, bottom forming, bottom glue application, bag forming and final bag out-feed.
6. All steps are completed in-line, this machine is an idea equipment for handle square bottom paper bag.
7. Whole machine is controlled by computer central control system with touch screen and servo motor for cut-off length control. It can produce variable sizes paper bag.

1. Model # : WFD-430
2. Bag Tube Length: 280mm-600mm
3. Maximum Speed :90pcs/min
4. Paper Weight:70-150g

WFD-430 Fully automatic paper bag machine won global users' acceptance for it quality and good performance. It can produce variable sizes paper bag. The handle units for making the twisted core and paper flat rope from roll into handles, Machine could paste paper handle inline for completely paper bags without any manual process. The machine automatic paper fed from roll, tube forming, cut-off, bottom forming, bottom glue, bag forming and final bag output. All steps are completed in-line; this machine is an idea equipment for Twist & Flat handle square bottom paper bag.

Paper Roll Width	630-1190mm
Maximum roll diameter	1500mm
Material Core Diameter	76
Paper weight	70-150 g / m ²
Glue	water-based white glue or hot melt glue
Bag tube length	270-600mm
Bag Width	220-430mm
Bag Bottom width	80-150m
Maximum speed	90bags/ minute
Machine weight	26KW
Machine weight	20 Ton
Dimensions (L × W × H)	15000×3000×2500MM

	Handle	Without Handle
Paper Roll Width	660-1310mm	620-1310mm
Tube Length	400-640mm	400-760mm
Bag Body Width	240-460mm	220-460mm
Bottom Size	75-180mm	75-180mm
Paper Thickness	115-150g/m ²	90-150g/m ²
Max. Paper Roll Diameter	φ1500mm	φ1500mm
Material Core Diameter	3" & 6"	3" & 6"
Max. Mechanical Speed	150pcs/min	150pcs/min
Max. Production Speed	120pcs/min	120pcs/min
Total Power	43kw	43kw
Weight of Machine	16000kg	16000kg
Overall Dimension(LxWxH)	L14500mm×W6000mm×H2500mm	L14500mm×W6000mm×H2500mm

Roll Feeding Paper Bag Making Machines					
Model #	HD-200	HD-330	HD-430-1	HD-460	HD-550
Specs	for square bottom paper bag				
Bag Tube Length	200mm-400mm /8"-16"	280mm-600mm /11"-23.6"	280mm-600mm /11"-23.6"	300mm-700mm /12"-27.6"	330mm-750mm /13"-29.5"
Bag Width	80mm-200mm /3"-8"	120mm-330mm /4.7"-13"	160mm-430mm /6.3"-17"	170mm-460mm /6.7"-18.1"	220mm-550mm /8.7"-21.7"
Bag Bottom Width	50mm-120mm /2"-4.7"	70mm-150mm /2.8"-5.9"	80mm-175mm /3"-6.9"	80mm-200mm /3"-8"	80mm-200mm /3"-8"
Paper Roll Width	290mm-630mm /11.4"-25"	410mm-990mm /16"-39"	505mm-1185mm /20"-46.7"	530mm-1350mm /21"-53"	630mm-1450mm /25"-57"
Maximum Paper Roll Width	800mm /31.5"	1500mm /59"	1500mm /59"	1500mm /59"	1500mm /59"
Paper Weight	60-150gsm	70-150gsm	70-150gsm	70-150gsm	90-160gsm
Maximum Speed	150pcs/min	190pcs/min	120pcs/min	130pcs/min	120pcs/min
Total Power	15kw	16kw	16kw	17kw	20kw
Machine Weight	8 ton	10 ton	11 ton	15 ton	13 ton
Machine Dimension (LXWXH)	10000x1800x1900mm	12500x2100x2000mm	12500x2200x2000mm	13500x2300x2300mm	130000x2200x2000mm