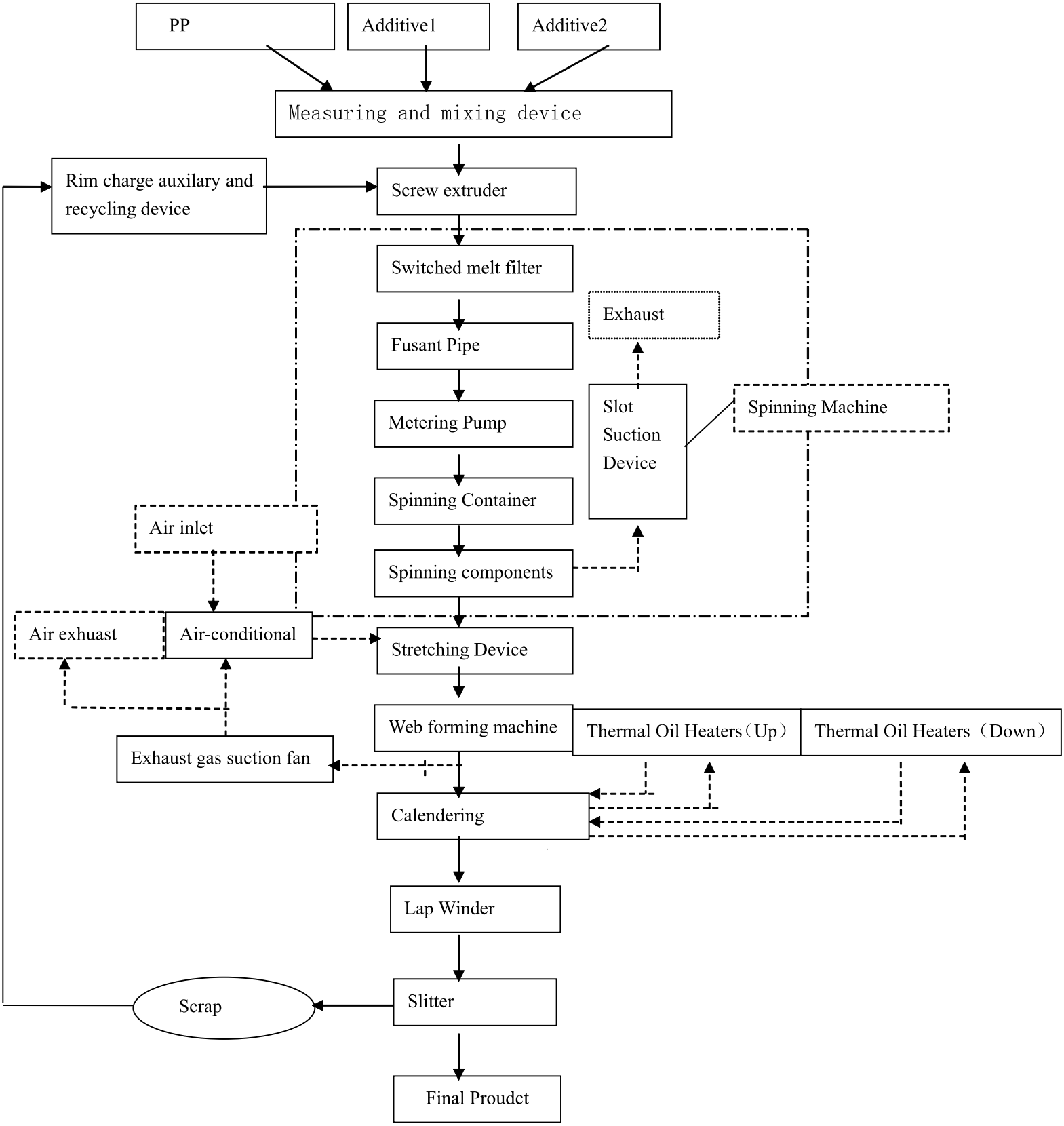II、Technical Process