



III、 Main technique parameter:

- 1、 PP chips requirements
 - 1.1MFI: 25-45g/10min±1% per block
 - 1.2 Melt point:166℃
 - 1.3 Ash: <0.15-0.25%
 - 1.4 PP color masterbatch and aditives
- 2、 Products Width: 3200mm
- 3、 Filament Denier: ≤2.5denier
- 4、 Output:3000ton/year
- 5、 Weight range:10~150g/m²
- 6、 Maximum diameter of fabric per roll:1250mm
- 7、 Screw diameter: Φ170
- 8、 Install capacity:about 300kw
- 9、 Transformer specifications: 315KVA
- 10、 Size of machine:13m*22m*10.5m(W*L*H)

IV、 Approval standard for equipments

Items		g/m ² Specification	15	30	45	60	90	120
Allowable deviation(%)	First class		±8			±7		
	Final product		±10			±9		
Width deviation(%)	First class		+2.0, -1.0			+2.0, -1.0		
	Final product		+2.5, -1.5			+2.5, -1.5		
Fracture Strength	Longitudinal Strength N≥	First class	15	35	50	68	95	130
		Final product	12	30	45	65	91	108
	transverse strength N≥	First class	10	28	44	64	82	95
		Final product	8	25	38	57	77	90